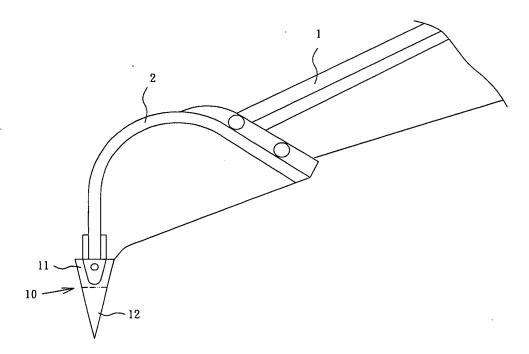
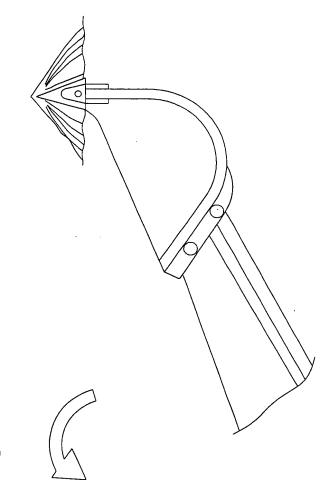


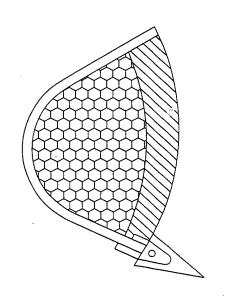
Fig • 2 PRIOR ART



Fig· 4



Fig·3
PRIOR ART



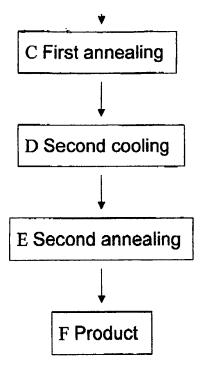
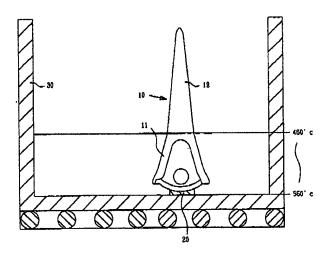


Fig • 5



Fig·6

## Hardness number expressed in HRC

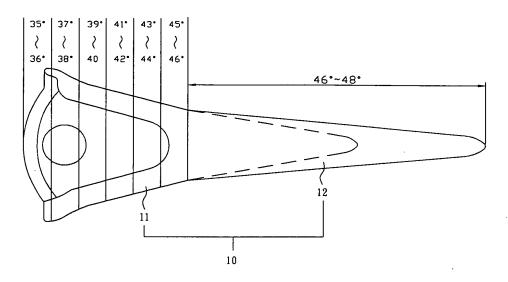
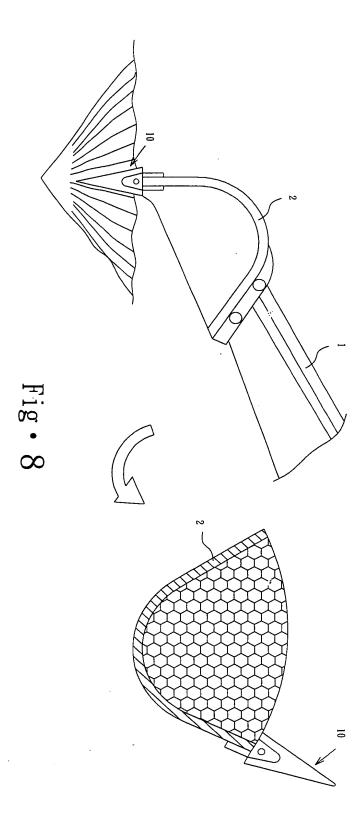


Fig • 7



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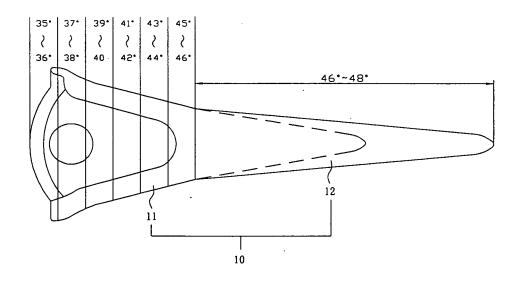


Fig • 9A

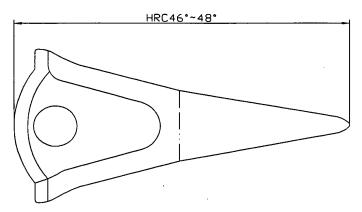


Fig • 9B